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**D145-762-215**  
**Job Sheet 202395**



**Part No:** D145-762-215      **Job Qty:** 1 pcs  
**Part Name:** Float Skidtube Installation with Basic Wearplates  
  
**Part Weight:** 0 lbs      **Status:** New      **Priority:** Medium  
**Job Created:** 10/28/19      **Job Tracking No:**  
**Due Date:** 12/20/19      **Created By:** Marie Lajeunesse  
**Type:** Stock      **Description:** SIOP  
**Note:** DWG IIN-D117-762 Rev F (ECN19-890) IPP Rev. A 19.09.25 New issue DP Verify DD  
**Ship Via:**

**Bill of Materials**

**Job Routing**

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier             | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|---------------------------------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs |            | 12/20/19 | 0.00      | 0.00    | Packaging 1 - 1                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9                 |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30                |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31                |          |

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Container No: S241306

Part: D145 - 762 - 215

Job No: 202395

Serial No/Batch: S241306

Revision: F

Inspector: F

Exp Date:

Instructions: FAA STC SR01853SE 19/89/04/176-3TC LoA RI

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Plex 10/28/19 10:13 AM Dart.lajeunesse.marie

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**Container No:** S241306  
**Part:** D145-762-215  
**Job No:** 202395  
**Serial No/Batch:** S241306  
**Revision:** F  
**Inspector:**  
**Exp Date:**  
**Instructions:** FAA STC SR01853SE 19/09/20/T6sSTC LoA RI

NC 17/12/19

|                                          |          |           |                        |  |
|------------------------------------------|----------|-----------|------------------------|--|
| 115 Packaging 1-1 - Pick Kit - B4B 1 pcs | 12/20/19 | 0.00 0.00 | Packaging 1 - 32       |  |
|                                          |          |           | Packaging 1 - 33       |  |
|                                          |          |           | Packaging 1 - 34       |  |
|                                          |          |           | Packaging 1 - 35       |  |
|                                          |          |           | Packaging 1 - 36       |  |
|                                          |          |           | Packaging 1 - 1 - B4B  |  |
|                                          |          |           | Packaging 1 - 2 - B4B  |  |
|                                          |          |           | Packaging 1 - 3 - B4B  |  |
|                                          |          |           | Packaging 1 - 4 - B4B  |  |
|                                          |          |           | Packaging 1 - 5 - B4B  |  |
|                                          |          |           | Packaging 1 - 6 - B4B  |  |
|                                          |          |           | Packaging 1 - 7 - B4B  |  |
|                                          |          |           | Packaging 1 - 8 - B4B  |  |
|                                          |          |           | Packaging 1 - 9 - B4B  |  |
|                                          |          |           | Packaging 1 - 10 - B4B |  |
|                                          |          |           | Packaging 1 - 11 - B4B |  |
|                                          |          |           | Packaging 1 - 12 - B4B |  |
|                                          |          |           | Packaging 1 - 13 - B4B |  |
|                                          |          |           | Packaging 1 - 14 - B4B |  |
|                                          |          |           | Packaging 1 - 15 - B4B |  |
|                                          |          |           | Packaging 1 - 16 - B4B |  |
|                                          |          |           | Packaging 1 - 17 - B4B |  |
|                                          |          |           | Packaging 1 - 18 - B4B |  |
|                                          |          |           | Packaging 1 - 19 - B4B |  |
|                                          |          |           | Packaging 1 - 20 - B4B |  |
|                                          |          |           | Packaging 1 - 21 - B4B |  |
|                                          |          |           | Packaging 1 - 22 - B4B |  |
|                                          |          |           | Packaging 1 - 23 - B4B |  |
|                                          |          |           | Packaging 1 - 24 - B4B |  |
|                                          |          |           | Packaging 1 - 25 - B4B |  |
|                                          |          |           | Packaging 1 - 26 - B4B |  |
|                                          |          |           | Packaging 1 - 27 - B4B |  |
|                                          |          |           | Packaging 1 - 28 - B4B |  |
|                                          |          |           | Packaging 1 - 29 - B4B |  |
|                                          |          |           | Packaging 1 - 30 - B4B |  |
|                                          |          |           | Packaging 1 - 31 - B4B |  |
|                                          |          |           | Packaging 1 - 32 - B4B |  |
|                                          |          |           | Packaging 1 - 33 - B4B |  |
|                                          |          |           | Packaging 1 - 34 - B4B |  |
|                                          |          |           | Packaging 1 - 35 - B4B |  |
|                                          |          |           | Packaging 1 - 36 - B4B |  |
| 120 QC 4 1 pcs                           | 12/20/19 | 0.00 0.00 | QC 4 - 28              |  |
|                                          |          |           | QC 4 - 58              |  |
|                                          |          |           | QC 4 - 69              |  |
|                                          |          |           | QC 4 - 9               |  |
|                                          |          |           | QC 4 - 46              |  |
|                                          |          |           | QC 4 - 68              |  |
|                                          |          |           | QC 4 - 72              |  |
|                                          |          |           | QC 4 - 74              |  |
|                                          |          |           | QC 4 - 75              |  |
|                                          |          |           | QC 4 - 78              |  |
|                                          |          |           |                        |  |
|                                          |          |           |                        |  |
| 130 Packaging 3-1 - Stock - B4B 1 pcs    | 12/20/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|                                          |          |           | Packaging 3 - 2 - B4B  |  |
|                                          |          |           | Packaging 3 - 3 - B4B  |  |
|                                          |          |           | Packaging 3 - 4 - B4B  |  |
|                                          |          |           | Packaging 3 - 5 - B4B  |  |
|                                          |          |           | Packaging 3 - 6 - B4B  |  |
|                                          |          |           | Packaging 3 - 7 - B4B  |  |
|                                          |          |           | Packaging 3 - 8 - B4B  |  |

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|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 9 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 10 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 11 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 12 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 13 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 15 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    | Packaging 3 - 36 - B4B |                 |
| 135                                                                                                                                                                                                                                                                                                                                                                  | DC - 1 - B4B               | 1 pcs        | 12/20/19                           | 0.00 0.00              | DC - 1 - B4B    |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    |                        | DC - 2 - B4B    |
| 140                                                                                                                                                                                                                                                                                                                                                                  | QC 21 - FG                 | 1 pcs        | 12/20/19                           | 0.00 0.00              | QC 21 - FG - 21 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    |                        | QC 21 - FG - 70 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    |                        | QC 21 - SA - 53 |
| Part Op 110 - Pick kit<br>Descriptions: 115 - Pick<br>120 - (QC4- 100% Inspect kits for completeness)<br>130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-215<br>Location: _____<br>135 - Photocopy bluefile & type labels per PPP D145-762-215 CHG001<br>140 - (QC21- Final Inspection - Work Order Release) |                            |              |                                    |                        |                 |
| Job BOM                                                                                                                                                                                                                                                                                                                                                              |                            |              |                                    |                        |                 |
| Part / Item                                                                                                                                                                                                                                                                                                                                                          | Component Name             | Quantity     | Operation                          | Container              |                 |
| D145-762-061                                                                                                                                                                                                                                                                                                                                                         | Ground Handling Kit        | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit         | S230408                |                 |
| D145-762-255                                                                                                                                                                                                                                                                                                                                                         | Basic Wearplate Kit        | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit         | S241062                |                 |
| D145-762-265                                                                                                                                                                                                                                                                                                                                                         | Hardware Kit               | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit         | S230316                |                 |
| D145-762-045                                                                                                                                                                                                                                                                                                                                                         | Replacement Float Skidtube | 1 pcs (1 ea) | 115-Packaging 1-1 - Pick Kit - B4B | S241215                |                 |
| Job Allocations                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    |                        |                 |
| Operation                                                                                                                                                                                                                                                                                                                                                            | Component Part             | Required     | Inventory                          | Allocated              |                 |
| 110-Packaging 1 - Pick Kit                                                                                                                                                                                                                                                                                                                                           | D145-762-061               | 1            | 0                                  | 0                      |                 |
|                                                                                                                                                                                                                                                                                                                                                                      | D145-762-255               | 1            | 0                                  | 0                      |                 |
|                                                                                                                                                                                                                                                                                                                                                                      | D145-762-265               | 1            | 0                                  | 0                      |                 |
| 115-Packaging 1-1 - Pick Kit - B4B                                                                                                                                                                                                                                                                                                                                   | D145-762-045               | 1            | 0                                  | 0                      |                 |
|                                                                                                                                                                                                                                                                                                                                                                      |                            |              |                                    |                        |                 |
| Part Specifications                                                                                                                                                                                                                                                                                                                                                  |                            |              |                                    |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                   |                            |              |                                    |                        |                 |

|                                                                                                                                                                                                                                                     |             |                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                        |             | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                               |  | DEPARTMENT/PROCESS<br>Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/> Engineering <input type="checkbox"/><br>Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Water Jet <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/> |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
| Date :                                                                                                                                                                                                                                              | Sequence #: | QTY Affected :                                                                                                                                                                                       |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
| Description Work Order Deviation                                                                                                                                                                                                                    |             | Disposition                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
| <div>Root Cause</div> <div><div>Operator</div><div>Manufacturing Process</div><div>Equip/Tooling</div><div>Handling/Preservation</div><div>Material</div><div>Product Improvement</div><div>Process Improvement</div><div>Human Factors</div></div> |             | <div>Pressure/Forced</div> <div>Bending</div> <div>Crushing</div> <div>Cracks</div> <div>Crimp/Kink/Ripple/Wave/Twist</div> <div>Marks/Chatter</div> <div>Mislabeled</div> <div>Other/Details:</div> |  | <div>Contamination</div> <div>Misaligned/off center</div> <div>BOM/Route</div> <div>Broken/Damage/Defect</div> <div>Incomplete/Unclear Instructions</div> <div>Drill Holes</div> <div>Fit/Function</div>                                                                                                                                                                                                                                                                                                                 |  | <div>FAULT CATEGORY</div> <div>Power Loss/Surge</div> <div>Folio/Program</div> <div>Grain Direction</div> <div>Weld</div> <div>Wrong Stock Pulled</div> <div>Out of Sequence</div> <div>Off-set/Set-up</div> |  | <div>Positioned Wrong</div> <div>Outside Tolerance</div> <div>Drawing</div> <div>Finish</div> <div>Part Lost/Missing</div> <div>Misread</div> |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                              |  |                                                                                                                                               |  |
|                                                                                                                                                                                                                                                     |             | Completed By                                                                                                                                                                                         |  | Lead hand / Supervisor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  | QC / QA Coordinator                                                                                                                                                                                          |  |                                                                                                                                               |  |